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The Norwegian EPD Foundation

ENVIRONMENTAL PRODUCT DECLARATION

in accordance with ISO 14025, ISO 21930 and EN 15804

Owner of the declaration:	Hydro Aluminium Rolled Products AS
Program operator:	The Norwegian EPD Founation
Publisher:	The Norwegian EPD Foundation
Declaration number:	NEPD-2828-1520-EN
Registration number:	NEPD-2828-1520-EN
ECO Platform reference number:	-
Issue date:	05.05.2021
Valid to:	05.05.2026

Hydro CIRCAL® (>95%) coated and mill-finish aluminium rolled products

Hydro Aluminium Rolled Products AS

www.epd-norge.no

General information

Product:
Hydro CIRCAL® coil-coated and mill-finish aluminium rolled products, with a miniumum content of 95 % post-consumer scrap.

Program operator:
The Norwegian EPD Foundation
Pb. 5250 Majorstuen, 0303 Oslo
Phone: +47 23 08 80 00
e-mail: post@epd-norge.no

Declaration number:
NEPD-2828-1520-EN

ECO Platform reference number:

This declaration is based on Product Category Rules:
CEN Standard EN 15804 serves as core PCR
NPCR 013, "Version 3.0 Part B for steel and aluminium construction products"

Statement of liability:
The owner of the declaration shall be liable for the underlying information and evidence. EPD Norway shall not be liable with respect to manufacturerinformation, life cycle assessment data and evidences.

Declared unit:
1 kg of Hydro CIRCAL® coil-coated and mill-finish aluminium rolled products, with a minimum content of 95% post-consumer scrap, produced at Holmestrand.

Declared unit with option:
1 kg of Hydro CIRCAL® coil-coated and mill-finish aluminium rolled products, with a miniumum content of 95% post-consumer scrap, produced at Holmestrand, including waste handling and possible environmental benefits after end of life.

Functional unit:
The product is an input to several products. No use scenarios are defined, hence no functional unit.

Verification:

The CEN Norm EN 15804 serves as the core PCR. Independent verification of the declaration and data, according to ISO14025:2010

internal x external

Third party verifier:

Jane Anderson

Jane Anderson, ConstructionLCA Ltd
(Independent verifier approved by EPD Norway)

Owner of the declaration:
Hydro Aluminium Rolled Products AS
Contact person: Tom Muggerud
Phone: +47 90 60 21 63
e-mail: tom.muggerud@hydro.com

Manufacturer:
Hydro Alumium Rolled Products AS
Weidemannsgate 8, N-3080 Holmestrand
e-mail: greener.rmh@hydro.com

Place of production:
Holmestrand

Management system:
ISO 14001, ISO 9001

Organisation no:
975934578

Issue date:
05.05.2021

Valid to:
05.05.2026

Year of study:
2020

Comparability:
EPD of construction products may not be comparable if they not comply with EN 15804 and seen in a building context.

The EPD has been worked out by:
Irmeline de Sadeleer, Andreas Brekke, Kari-Anne Lyng, Gaylord K. Booto

Approved

Håkon Hauan
Managing Director of EPD-Norway

Product

Product description:
This EPD covers the Aluminium under the brand of Hydro CIRCAL®. Hydro CIRCAL® contains a minimum of 95% post-consumer scrap. This EPD is valid for coil-coated and mill-finish flat rolled products (coil, sheet and strip).

When guaranteeing more than 95% recycled content, we exclusively refer to aluminium that has reached its end of life as a product in use and brought back into the loop.The products are produced in a certified value chain. The production process is fully traceable and the product is verified by an independent third party.

Examples of markets:
Examples of market sectors: Building and Construction, General Engineering, Automotive and Transportation, Consumer Goods, Domestic Applliances and Food Packaging.

Product specification:
Typical content of the Aluminium Products:

Materials	kg	%
Scrap from external sources	0.95	95.00%
Scrap from internal sources	0.03	3.00%
Primary Metal from external sources	0.042	4.20%
Alloying Elements	0.007	0.70%

Technical data:
Our recycling friendly alloys in the 3000-series have been developed over many years by Hydro Holmestrand. We offer flat rolled products in two alloys with a guaranteed minimum of 95% post-consumer scrap: EN AW-3005A and EN AW-3105B.

Both alloys offer excellent fomability, strength and corrosion reistance.

For more information, contact your local Hydro sales office or go to https://www.hydro.com/en-NO/aluminium/products/low-carbon-aluminium/hydro-circal/

Typical Material Properties 6082
Mechanical properties vary accoring to the specific thermomechanical processing. Alloy and temper should be specified accoriding to norms EN 485-2 or EN 1396. Specific customer requirements can also be agreed in discussion with our technical team.

Technical data sheets can be provided by our sales team. Our team of technical experts is ready to help you choose the right alloy and temper.

Reference service life, product:
Depends on product application, but the material itself has an infinite life time.

Market:
Global

LCA: Calculation rules

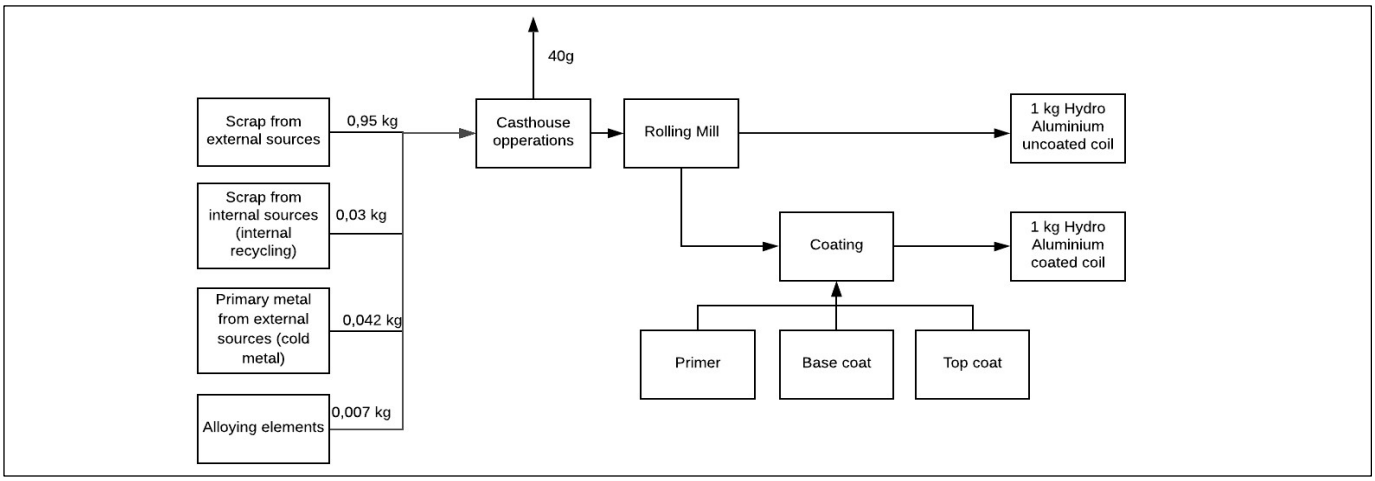
Declared unit:

1 kg of Hydro CIRCAL® coil-coated and mill-finish aluminium rolled products, with a miniumum content of 95% post-consumer scrap. The EPD also covers modules C2-C4 and D. The Hydro CIRCAL® coil-coated and mill-finish aluminium rolled products is produced Holmestrand. The results are based on the production volumes of 2019.

System boundary:

Cradle to gate with options. The following stages have been declared: A1-A4, C2-C4 and D. Further specificed in flow sheet below.

Module D covers the potential benefits from recycling of Hydro Aluminium 95% Scrap after end of useful life. Module D covers all necessary stages from C3 until the aluminium is back to the market and compares to the environmental performance of an average market rolled aluminium product. The module is further specified under scenarios.



Data quality:

Specific data were used for all of Hydro's processes, based on the production year 2019, and were collected for the entire year 2019. As Hydro has ownership in a total value chain, all stages from A1 to A4 are covered by specific data. Background data on for instance transport and electricity production are from ecoinvent 3.6 (2020).

Cut-off criteria:

All major raw materials and all the essential energy flows were included. The production processes for raw materials and energy flows with very small amounts (<1%) were not included in this analysis. This cut-off rule does not apply to hazardous materials and substances, but mostly to alloying elements that are added in less than per thousandth.

Allocation:

The allocation is made in accordance with the provisions of EN 15804. Incoming energy, water and waste production inhouse are allocated equally among all products through mass allocation. For almost all processes, detailed data are provided for each step, and the main allocation is done between aluminium hydroxide and aluminium oxide in the production of alumina. Effects of primary production of recycled materials are allocated to the main product in which the material was used. The recycling process and transportation of the material are allocated to this analysis.

LCA: Scenarios and additional technical information

The following information describe the scenarios in the different modules of the EPD.

The transport from the Holmestrand production site to the average market location in Europe with a combination of lorry, ship, and train. The average distance is 1220 km split on the three transport modes according to the average use of each one.

Transport from production place to user (A4)

Type	Capacity utilisation (incl. return) %	Type of vehicle	Distance km	Fuel/Energy consumption
Truck	50	Lorry, >32 metric tons, Euro V	899	1,63E-02 l/tkm
Boat	80	Sea, transoceanic ship	168	1,13E-02 l/tkm
Train	50	Freight train	153	0,3 ML/tkm

The aluminium goes predominantly to four different markets with different market shares to each of them. The four markets are: Construction (96%), Automotive (95%), Household appliances (75%), and Packaging (65%). The numbers in parentheses are collection rates found by European Aluminium for the different markets. Due to the different market shares, the resulting average collection rate is 92.6%. Aluminium that is not collected for recycling is assumed to go to either incineration or landfill. A 50/50 split is employed. In the handling phase (sorting and shredding), there is another loss of 2.7% of the stream going to recycling.

End of Life (C2, C3, C4)

	Unit	Value
Hazardous waste disposed	kg	-
Collected	kg	0.926
Reuse	kg	-
Recycling	kg	0.901
Energy recovery	kg	0.037
To landfill	kg	0.064

* 37 grams of the original 1 kg of aluminium is going to incineration. No loads or beneifts are attribuded to this flow.

**There will be a small portion of aluminium ending as uncollected. This is included under "To landfill" where no loads or benefits are included.

Transport to waste processing (C2)

Type	Capacity utilisation	Type of vehicle	Distance km	Fuel/Energy
Truck	50	Lorry, >32 metric tons, Euro V	269	2.42 E-02 l/tkm
Boat	80	Sea, transoceanic ship	471	1.15 E-02 l/tkm

Aluminium from the shredder to waste handling site is assumed to be transported in an older medium-sized lorry with smaller capacity utilization than in the production system.

Benefits and loads beyond the system boundaries (D)

	Unit	Value
Aluminium foundry alloy to recycling	g	-84

Aluminium collected and recycled is assumed to replace an average extrusion ingot in Europe consisting of 40% recycled and 60% primary aluminium. This is a conservative approach. Because the amount of recycled content in the product is larger than the amount going to recycling, the results will be positive (e.g. imposing a load) for module D

LCA: Results

All results are calculated with the use of SimaPro v.9 (2019) and impact methods according to EN 15804.

System boundaries (X=included, MND= module not declared, MNR=module not relevant)

Product stage			Assemby stage		Use stage							End of life stage				Beyond the system boundaries
Raw materials	Transport	Manufacturing	Transport	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Reuse-Recovery-Recycling-potential
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
x	x	x	x	MND	MND	MND	MND	MND	MND	MND	MND	MND	x	x	x	x

Environmental impact

Parameter	Unit	A1-A3 (uncoated)	A1-A3 (coated)	A4	C2	C3	C4		D
GWP	kg CO_2-eqv	1.06E+00	1.32E+00	9.00E-02	7.79E-03	2.38E-01	0.00E+00		5.04E-01
ODP	kg CFC11-eqv	6.93E-08	2.39E-07	1.74E-08	1.39E-09	9.06E-09	0.00E+00		4.26E-08
POCP	kg C_2H_4-eqv	4.85E-04	7.64E-04	1.38E-05	1.06E-06	3.21E-05	0.00E+00		2.83E-04
AP	kg SO_2-eqv	6.92E-03	7.72E-03	3.56E-04	3.06E-05	6.80E-04	0.00E+00		3.92E-03
EP	kg PO_4^{3-}-eqv	6.00E-04	7.14E-04	5.61E-05	5.34E-06	6.90E-05	0.00E+00		2.71E-04
ADPM	kg Sb-eqv	3.86E-05	3.94E-05	1.46E-06	2.10E-07	3.98E-06	0.00E+00		6.67E-06
ADPE	MJ	9.89E+00	1.51E+01	1.50E+00	1.22E-01	1.27E+00	0.00E+00		5.70E+00

GWP Global warming potential; ODP Depletion potential of the stratospheric ozone layer; POCP Formation potential of tropospheric photochemical oxidants; AP Acidification potential of land and water; EP Eutrophication potential; ADPM Abiotic depletion potential for non fossil resources; ADPE Abiotic depletion potential for fossil resources

Resource use

Parameter	Unit	A1-A3 (uncoated)	A1-A3 (coated)	A4	C2	C3	C4		D
RPEE	MJ	7.80E+00	8.87E+00	2.68E-02	1.42E-03	1.83E-01	0.00E+00		2.24E+00
RPEM	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00		0.00E+00
TPE	MJ	7.80E+00	8.87E+00	2.68E-02	1.42E-03	1.83E-01	0.00E+00		2.24E+00
NRPE	MJ	1.13E+01	1.66E+01	1.47E+00	1.18E-01	1.41E+00	0.00E+00		6.72E+00
NRPM	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00		0.00E+00
TRPE	MJ	1.13E+01	1.66E+01	1.47E+00	1.18E-01	1.41E+00	0.00E+00		6.72E+00
SM	kg	9.50E-01	9.71E-01	0.00E+00	0.00E+00	0.00E+00	0.00E+00		0.00E+00
RSF	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00		0.00E+00
NRSF	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00		0.00E+00
W	m^3	4.37E-02	3.23E-02	2.00E-04	1.28E-05	7.39E-04	0.00E+00		1.37E-02

RPEE Renewable primary energy resources used as energy carrier; RPEM Renewable primary energy resources used as raw materials; TPE Total use of renewable primary energy resources; NRPE Non renewable primary energy resources used as energy carrier; NRPM Non renewable primary energy resources used as materials; TRPE Total use of non renewable primary energy resources; SM Use of secondary materials; RSF Use of renewable secondary fuels; NRSF Use of non renewable secondary fuels; W Use of net fresh water

End of life - Waste									
Parameter	**Unit**	**A1-A3 (uncoated)**	**A1-A3 (coated)**	**A4**	**C2**	**C3**	**C4**		**D**
HW	kg	2.74E-05	2.43E-04	3.35E-06	3.10E-07	5.95E-03	0.00E+00		-4.62E-04
NHW	kg	1.54E+00	1.61E+00	1.20E-01	6.35E-03	1.14E+00	1.28E-01		3.32E-01
RW	kg	4.15E-05	5.26E-05	1.00E-05	7.82E-07	4.19E-06	0.00E+00		2.64E-05

HW Hazardous waste disposed; NHW Non hazardous waste disposed; RW Radioactive waste disposed

End of life - Output flow									
Parameter	**Unit**	**A1-A3 (uncoated)**	**A1-A3 (coated)**	**A4**	**C2**	**C3**	**C4**		**D**
CR	kg	-	-	-	-	-	-		-
MR	kg	-	-	-	-	9.01E-01	-		-8.44E-01
MER	kg	-	-	-	-	6.20E-02	-		0.00E+00
EEE	MJ	-	-	-	-	-	-		-
ETE	MJ	-	-	-	-	-	-		-

CR Components for reuse; MR Materials for recycling; MER Materials for energy recovery; EEE Exported electric energy; ETE Exported thermal energy

Reading example: 9.0 E-03 = $9.0*10^{-3}$ = 0.009

Additional Norwegian requirements

Greenhouse gas emission from the use of electricity in the manufacturing phase
National production mix from import, low voltage (production of transmission lines, in addition to direct emissions and losses in grid) of applied electricity for the manufacturing prosess (A3).

Data source	Amount	Unit
econinvent v3.6 (2020)	30.3	g CO_2-eqv/kWh

Dangerous substances

x The product contains no substances given by the REACH Candidate list or the Norwegian priority list

The product contains substances given by the REACH Candidate list or the Norwegian priority list that are less than 0.1 % by weight.

The product contain dangerous substances, more than 0.1% by weight, given by the REACH Candidate List or the Norwegian Priority list, see table.

The product contains no substances given by the REACH Candidate list or the Norwegian priority list. The product is classified as hazardous waste (Avfallsforskiften, Annex III), see table.

Name	CAS no.	Amount
Not relevant		

Indoor environment
Not relevant

Carbon footprint

Calculations connected to climate change and global warming potential (GWP) include greenhouse gas emissions from fossil sources and land use change connected to extraction of bauxite, but does not include calculations of biogenic emissions of CO_2.

Bibliography

ISO 14025:2010	*Environmental labels and declarations - Type III environmental declarations - Principles and procedures*
ISO 14044:2006	*Environmental management - Life cycle assessment - Requirements and guidelines*
EN 15804:2012+A1:2013	*Sustainability of construction works - Environmental product declaration - Core rules for the product category of construction products*
ISO 21930:2007	*Sustainability in building construction - Environmental declaration of building products*
NPCR 013	*NPCR 013 version 3.0 Part B for steel and aluminium construction products.*
Sadeleer, I., Brekke, A. and Booto, G. (2020)	*Background report for the Environmental Product Declarations for Hydro Aluminium Holmestrand: Three rolled products with 0%, 40%, 75, 85 and 95% recycled aluminium. Coated and uncoated*

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epd-norge.no The Norwegian EPD Foundation	**Publisher** The Norwegian EPD Foundation Post Box 5250 Majorstuen, 0303 Oslo Norway	Phone: e-mail: web	+47 23 08 80 00 post@epd-norge.no www.epd-norge.no
Hydro	**Owner of the declaration** Hydro Alumium Rolled Products AS Weidemannsgate 8 N-3080 Holmestrand	Phone: Fax e-mail: web	 greener.rmh@hydro.com www.hydro.com
NORSUS	**Author of the Life Cycle Assessment** NORSUS AS Stadion 4 1671 Kråkerøy	Phone: Fax e-mail: web	+47 69 35 11 00 +47 69 34 24 94 post@norsus.no www.norsus.no